Select the "Move Tool"
Click and drag the image onto the second image.

This will move the image into the other image; this way both of the images are on one workshop.
Position the image where you want it to lay.
Select "Add Layer Mask"

Make sure that the layer that you have just moved is selected.
Select the "Brush Tool"
Change the foreground color to black.

Press "Ctrl + d"

Change the "Opacity"

Change to 70-80 Percent.
Paint over the image.

- If you need to bring back the image change the foreground color to white and paint over the area.
- You will have to change the "Opacity" to try and blend the image.